Kawasaki

Assembly Instructions

Model:	EN650C/D/E
Description:	Windshield Bracket (Front Fork)
Part Number:	99994-0824
Flat Rate Time(Hr):	0.2

Before you begin, read through these instructions and check that all parts are present.
Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.
Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

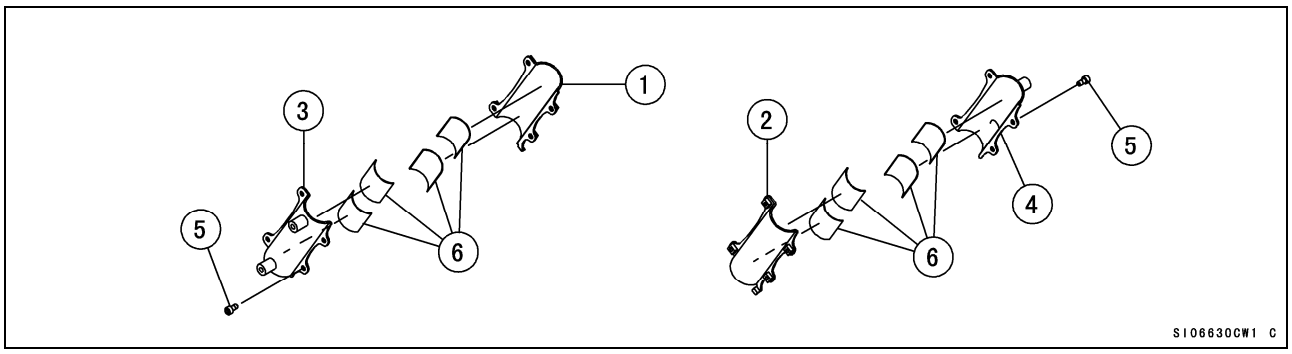
The following symbols indicate the information for proper installation and operation in this instruction.

NOTE : *NOTE indicates information that may help or guide you in the operation or service of the vehicle.*

● Indicates a procedural step or work to be done.
○ Indicates a procedural sub-step or how to do the work of the procedural step it follows. It also precedes the text of a NOTE.

Refer to the Service Manual (P/No.: 99924-1515-01) for detailed procedures.

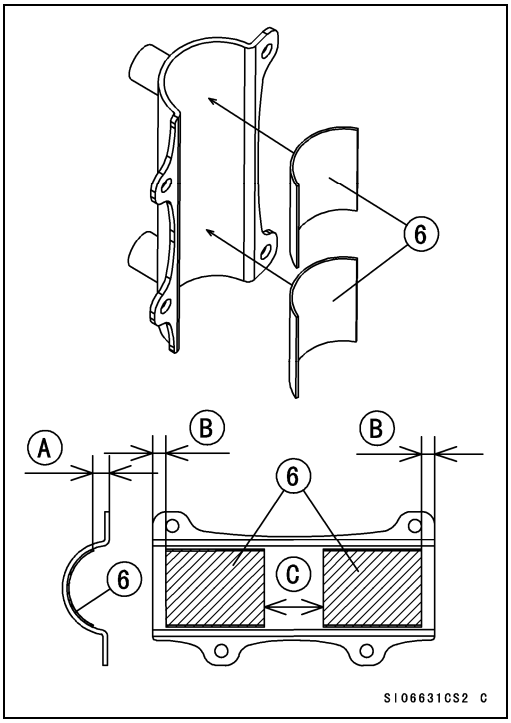
Parts List				
No.	Component Name	Part No.	Qty	Remark
1	Bracket	11057-0215	1	Left, Inner
2	Bracket	11057-0217	1	Right, Inner
3	Bracket	11057-0857	1	Left, Outer
4	Bracket	11057-0858	1	Right, Outer
5	Bolt	92154-2688	8	
6	Damper	92161-1868	8	



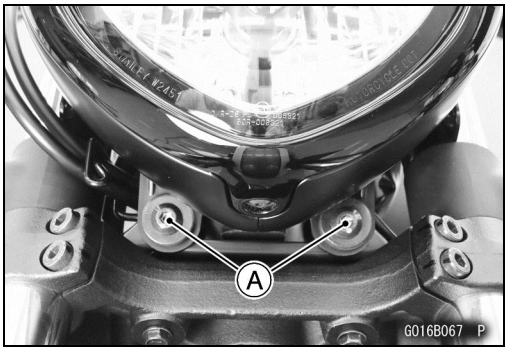
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Installation Instructions

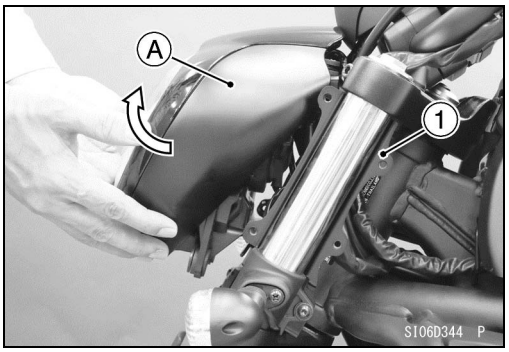
- Attach the dampers [6] to the inside of the windshield inner and outer brackets as shown.
  8 mm (0.31 in) [A]
  7 mm (0.28 in) [B]
  30 mm (1.2 in) [C]



- Remove the bolts [A].



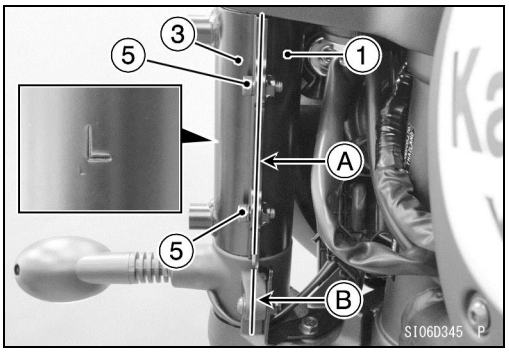
- Pull the headlight unit [A] up to install the left inner bracket [1].



● Position the windshield inner bracket [1] and windshield outer bracket [3] so that the “L” or “R” marks are positioned upright as shown.

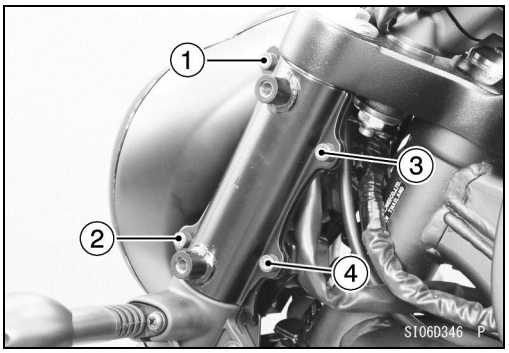
NOTE

○ The left brackets have a “L” mark and the right brackets have a “R” mark.



● Set the windshield bracket to match its mating surface [A] to the surface [B] of turn signal bracket.
● Install the windshield inner bracket and windshield outer bracket with the bracket bolts [5].

● Tighten the bracket bolts in the order [1 ~ 4] as shown.
○ Make sure the windshield bracket to match its mating surface to the surface of turn signal bracket.



Basic Torque for General Fasteners

The tables below, relating tightening torque to thread diameter, lists the basic torque for the bolts, nuts and screws. Use these tables for the bolts, nuts and screws which are not specified the tightening torque particularly on the previous pages. All of the values are for use with dry solvent-cleaned threads.

For Bolts and Nuts

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	4.5	0.46	40 in·lb
6	8.0	0.82	71 in·lb
8	20	2.0	15
10	35	3.6	26
12	60	6.1	44

Check tightness of all fasteners in regular interval. Retighten loose fasteners.