Kawasaki

Assembly Instructions

Model:	EN650C/D/E
Description:	Backrest
Part Number:	99994-0818
Flat Rate Time(Hr):	0.2

Before you begin, read through these instructions and check that all parts are present.
Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.
Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

The following symbols indicate the information for proper installation and operation in this instruction.

NOTE : *NOTE indicates information that may help or guide you in the operation or service of the vehicle.*

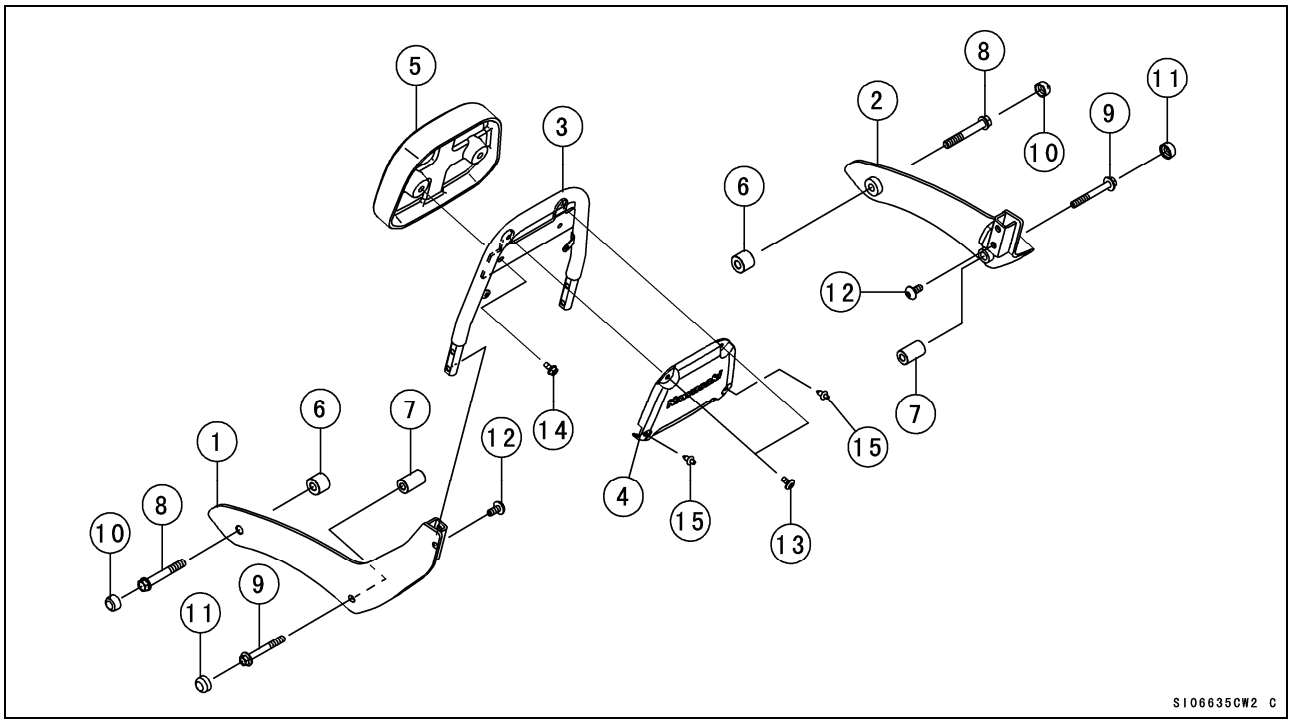
● Indicates a procedural step or work to be done.
○ Indicates a procedural sub-step or how to do the work of the procedural step it follows. It also precedes the text of a NOTE.

Refer to the Service Manual (P/No.: 99924-1515-01) for detailed procedures.

Parts List

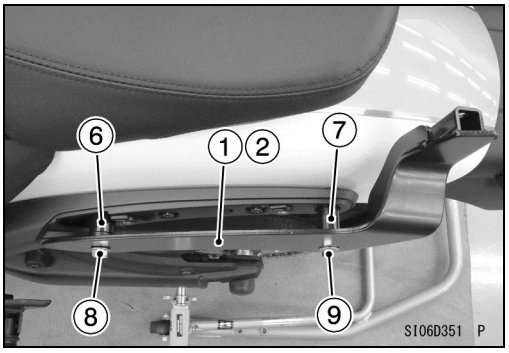
No.	Component Name	Part No.	Qty	Remark
1	Bracket	11057-0179	1	Left
2	Bracket	11057-0181	1	Right
3	Bracket	11057-0218	1	Rear
4	Cover	14093-0504	1	
5	Pad	39156-1581	1	
6	Spacer	92026-0823	2	L = 19.7 mm (0.8 in.)
7	Spacer	92026-0824	2	L = 33.4 mm (1.3 in.)
8	Bolt	92154-2227	2	M10 × 70 mm (2.8 in.)
9	Bolt	92154-2228	2	M8 × 68 mm (2.7 in.)
10	Cap	11065-0977	2	“14” mark
11	Cap	11065-1195	2	“12” mark
12	Bolt	92154-2239	4	M8 × 18 mm (0.7 in.)
13	Bolt	92154-2497	2	M6 × 8 mm (0.3 in.)
14	Bolt	130BA0612	2	M6 × 12 mm (0.5 in.)
15	Rivet	92039-0068	2	

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S106635CW2 C

Installation Instructions

- Install (both sides):
  Brackets [1] [2]
  Spacers [6]
  Spacers [7]
- Temporary tighten the bolts [8] [9] (both sides).

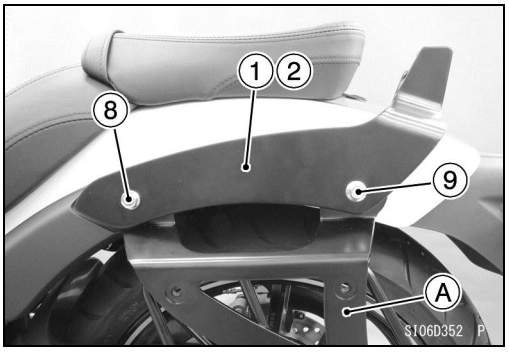


When installed with the saddlebag brackets

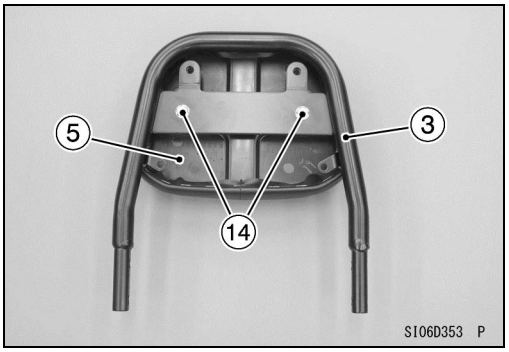
NOTE

○ *The spacers [6] [7] is not used when installed the saddlebag brackets.*

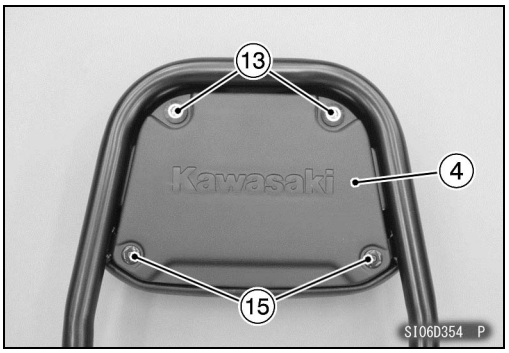
- Install (both sides):
  Saddlebag Brackets [A]
  Brackets [1] [2]
- Temporary tighten the bolts [8] [9] (both sides).



- Install the pad [5] to the bracket [3]
- Tighten the bolts [14] securely.

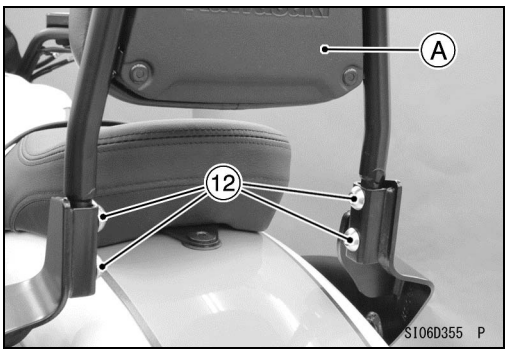


- Install:
  Cover [4]
  Bolts [13]
  Rivets [15]



- Install the backrest [A], and tighten the bolts [12].

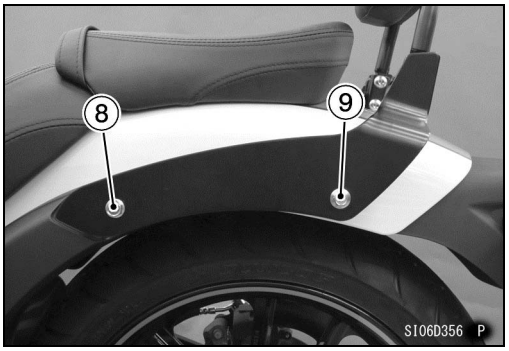
  Torque – Bolts [12]: 20 N·m (2.0 kgf·m, 15 ft·lb)



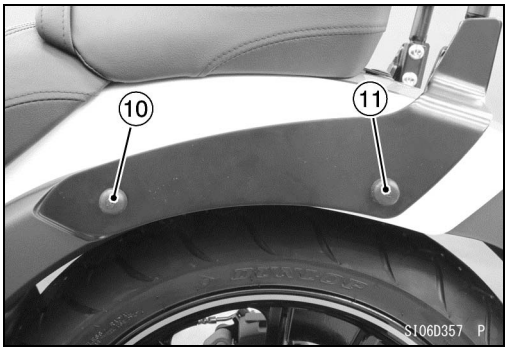
● Tighten the bolts [8] first, and then the bolts [9] (both sides).

Torque – Bolts [8]: 46 N·m (4.6 kgf·m, 34 ft·lb)

Bolts [9]: 36 N·m (3.7 kgf·m, 27 ft·lb)



● Install (both sides):
Caps [10]
Caps [11]



Basic Torque for General Fasteners

The tables below, relating tightening torque to thread diameter, lists the basic torque for the bolts, nuts and screws. Use these tables for the bolts, nuts and screws which are not specified the tightening torque particularly on the previous pages. All of the values are for use with dry solvent-cleaned threads.

For Bolts and Nuts

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	4.5	0.46	40 in·lb
6	8.0	0.82	71 in·lb
8	20	2.0	15
10	35	3.6	26
12	60	6.1	44

Check tightness of all fasteners in regular interval. Retighten loose fasteners.