Kawasaki

Assembly Instructions

Model:	KLE650E/F
Description:	Frame Slider
Part Number:	99994-0477

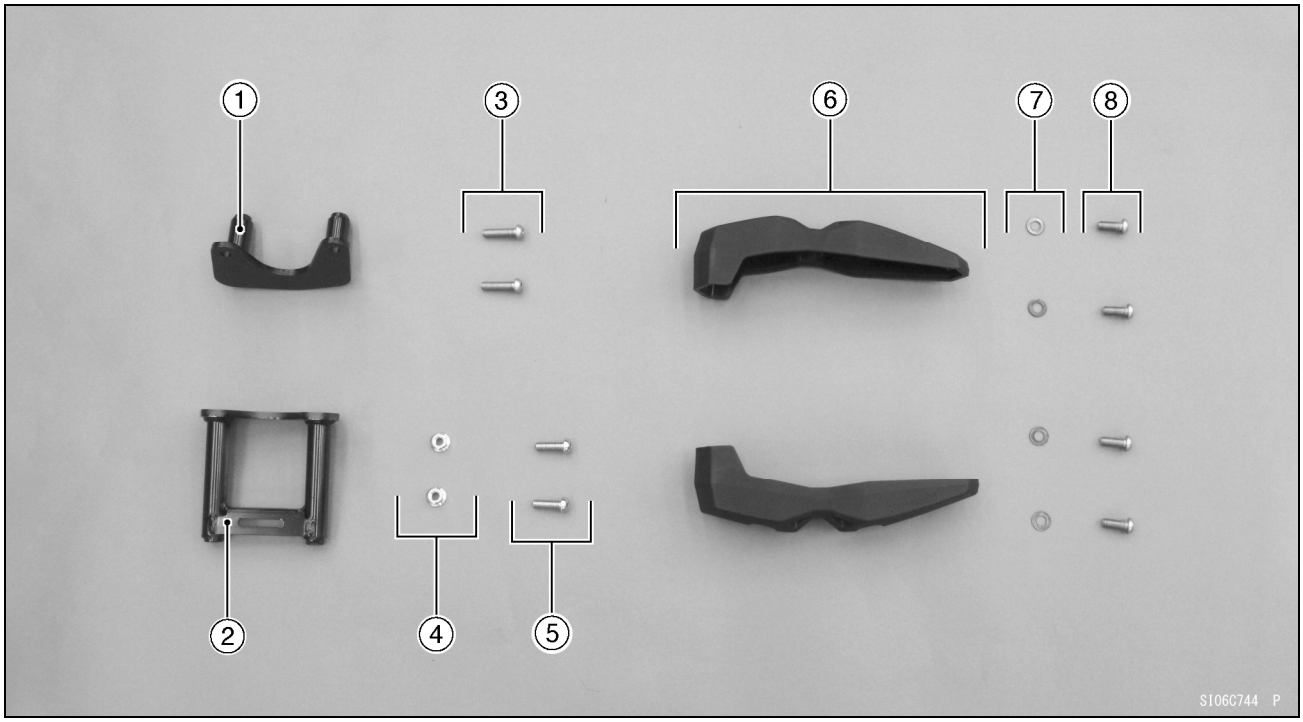
Before you begin, read through these instructions and check that all parts are present.
Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.
Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

The following symbol indicates the information for proper installation and operation in this instruction.

NOTE : *NOTE indicates information that may help or guide you in the operation or service of the vehicle.*

Refer to the Service Manual (P/No.: 99924-1490-01) for detailed procedures.

Parts List				
No.	Component Name	Part No.	Qty	Remark
1	Bracket	11056-7471	1	Right
2	Bracket	11056-7470	1	Left
3	Bolt	92153-0393	2	M8 × 30
4	Nut	92015-1014	2	
5	Bolt	92151-1327	2	M8 × 25
6	Pad	39156-1818	2	
7	Washer	410AB0800	4	
8	Bolt	92153-0912	4	M8 × 20



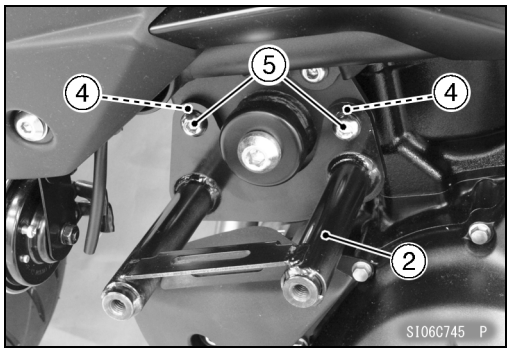
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Installation Instructions

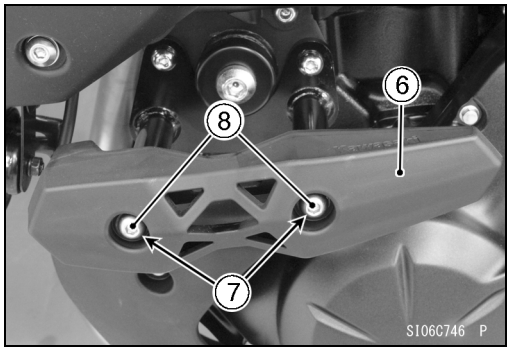
Assembly Procedure

Left Side

- Install:
  Bracket [2]
  Bolts [5]
  Nuts [4]
- Tighten the bolts [5] securely.



- Install:
  Pad [6]
  Bolts [8] and Washers [7]
- Tighten the bolts [6] securely.

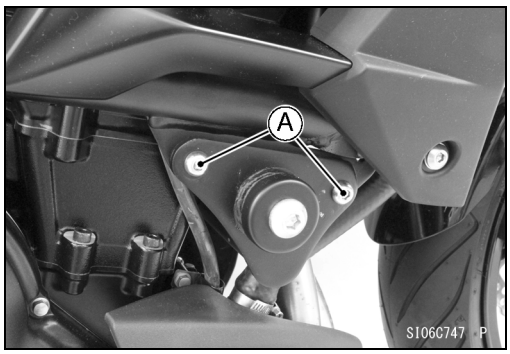


Right Side

- Remove the engine bracket bolts [A].

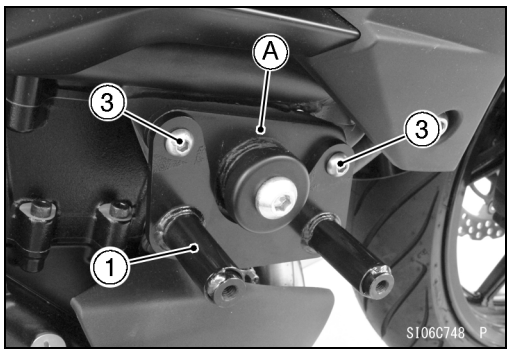
NOTE

○ *This bolts are not necessary for this accessory.*

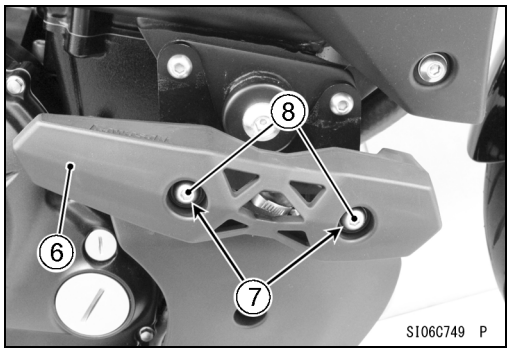


- Install the bracket [1] together with the engine bracket [A].
- Tighten:

Torque – Bolts [3]: 25 N·m (2.5 kgf·m, 18 ft·lb)



- Install:
  Pad [6]
  Bolts [8] and washers [7]
- Tighten the bolts [6] securely.



Basic Torque for General Fasteners

The table below, relating tightening torque to thread diameter, lists the basic torque for the bolts and nuts. Use this table for only the bolts and nuts which do not require a specific torque value. All of the values are for use with dry solvent-cleaned threads.

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	3.4 ~ 4.9	0.35 ~ 0.50	30 ~ 43 in·lb
6	5.9 ~ 7.8	0.60 ~ 0.80	52 ~ 69 in·lb
8	14 ~ 19	1.4 ~ 1.9	10 ~ 13.5
10	25 ~ 34	2.5 ~ 3.5	19 ~ 25
12	44 ~ 61	4.5 ~ 6.2	33 ~ 45
14	73 ~ 98	7.4 ~ 10.0	54 ~ 72
16	115 ~ 155	11.5 ~ 16.0	83 ~ 115
18	165 ~ 225	17.0 ~ 23.0	125 ~ 165
20	225 ~ 325	23.0 ~ 33.0	165 ~ 240

Check tightness of all fasteners in regular interval. Retighten loose fasteners.