

Assembly Instructions

Model:	EX250P/S/V, EX400G/H
Description:	Slider
Part Number:	99994-1036
Flat Rate Time(Hr):	0.6

Before you begin, read through these instructions and check that all parts are present.
Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.
Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

The following symbols indicate the information for proper installation and operation in this instruction.

NOTE : NOTE indicates information that may help or guide you in the operation or service of the vehicle.

- Indicates a procedural step or work to be done.
- Indicates a procedural sub-step or how to do the work of the procedural step it follows. It also precedes the text of a NOTE.

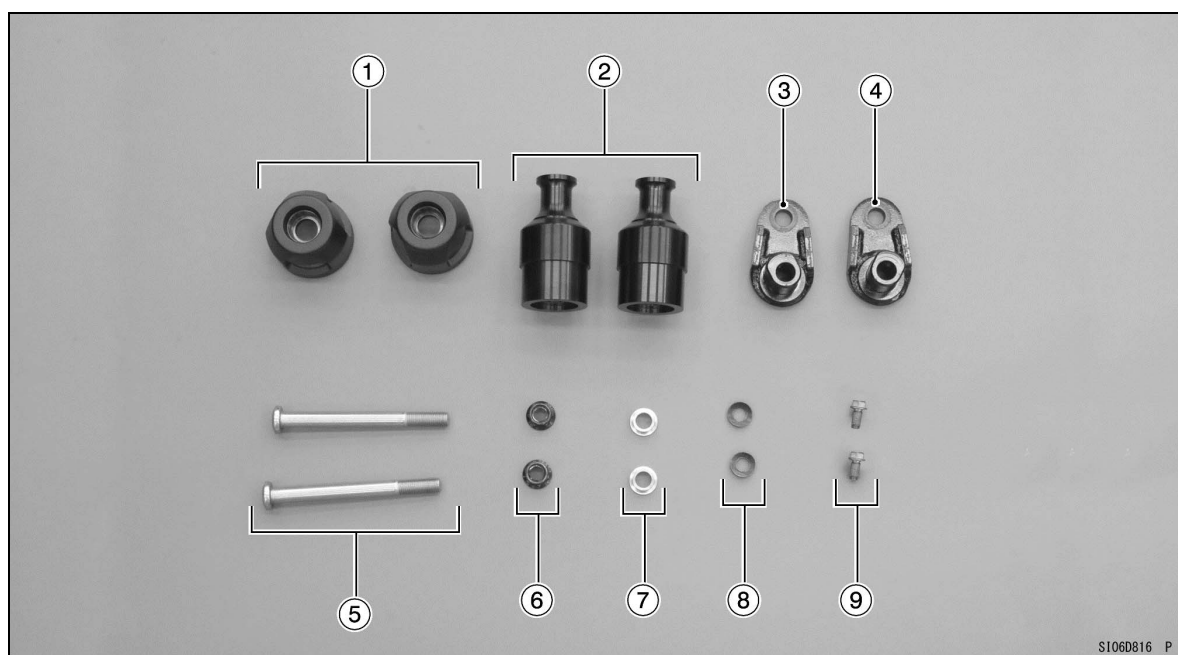
Refer to the Service Manual for detailed procedures.

(EX250P/S) P/No.: 99924-1534-01

(EX250V) P/No.: 99924-1535-01

(EX400G/H) P/No.: 99924-1536-01

Parts List				
No.	Component Name	Part No.	Qty	Remark
1	Pad	39156-1913	2	
2	Boss	13061-0782	2	
3	Bracket	11057-1234	1	Left
4	Bracket	11057-1235	1	Right
5	Bolt	92154-1767	2	L = 105 mm
6	Nut	92210-1081	2	
7	Collar	92152-2129	2	
8	Collar	92152-2423	2	
9	Bolt	92154-3798	2	L = 18 mm



Installation Instructions

- Remove the following parts (Refer to the Service Manual).
 - Rear Seat
 - Front Seat
 - Side Covers
 - Lower Inner Fairing
 - Lower Fairings
 - Middle Fairings
- Install the brackets [3] [4].
 - Viewed from Bottom [A]
- Align the hole of the bracket with the hole of the frame.

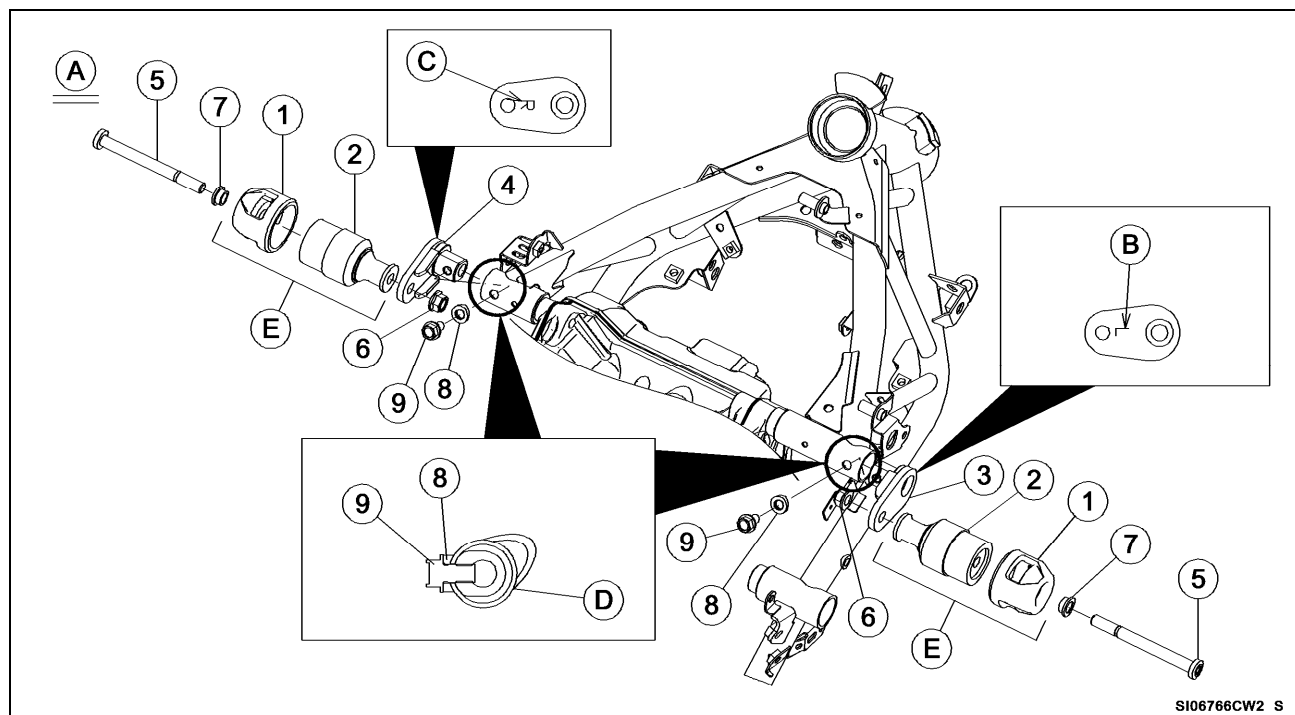
NOTE

- The bracket [3] is indicated the "L" mark [B].
- The bracket [4] is indicated the "R" mark [C].

- Fit the collars [8] to the pipe shape of the frame [D].
- Tighten:

Torque – Bolts [9]: 29 N·m (3.0 kgf·m, 21 ft·lb)

- Install the pads [1] to the bosses [2].
- Install:
 - Slider Assy [E]
 - Collars [7]
- Tighten the bolts [5] and nuts [6].



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- Install the following parts (Refer to the Service Manual).
 - Middle Fairings
 - Lower Fairings
 - Lower Inner Fairing
 - Side Covers
 - Front Seat
 - Rear Seat

Basic Torque for General Fasteners

The table below, relating tightening torque to thread diameter, lists the basic torque for the bolts and nuts. Use this table for only the bolts and nuts which do not require a specific torque value. All of the values are for use with dry solvent-cleaned threads.

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	3.4 ~ 4.9	0.35 ~ 0.50	30 ~ 43 in·lb
6	5.9 ~ 7.8	0.60 ~ 0.80	52 ~ 69 in·lb
8	14 ~ 19	1.4 ~ 1.9	10 ~ 13.5
10	25 ~ 34	2.6 ~ 3.5	19 ~ 25
12	44 ~ 61	4.5 ~ 6.2	33 ~ 45
14	73 ~ 98	7.4 ~ 10.0	54 ~ 72
16	115 ~ 155	11.5 ~ 16.0	83 ~ 115
18	165 ~ 225	17.0 ~ 23.0	125 ~ 165
20	225 ~ 325	23.0 ~ 33.0	165 ~ 240

Check tightness of all fasteners in regular interval. Retighten loose fasteners.