6240 Box Springs Blvd., Unit E
Riverside, CA 92507
Web: http://www.imsproducts.com
Orders: (800) 237-9906
Information: (951) 653-7720
FAX: (951) 653-1060

KTM
FUEL TANK:
2.9 GALLONS
IMS Tank ID: KTM-10
Fits KTM SX, EXC 450, 525
2003-07' Models
IMS Part #:
113320 / 213320

IMS PARTS LIST

(1) Fuel Tank
(1)*Gas Cap & Seal
(1) Seat Hook Catch Fitting
7.9mm (Short)
(1) 6 x 16mm Button Head Bolt
(2) 6x12 with 8mm Head
10mm Flange Bolts (Petcock)
(8) 6x12mm with 8mm Head
13mm Flange Bolts (Shrouds)
(1) 6" Fuel Line
(2) Radiator / Shroud
"extender" Brackets
(2) 6x 16mm 8mm Head
W/10mm Flange (Above Brkts)
***Excluded On Dry-Break**

OEM ITEMS TO USE

- Fuel Line
- Petcock & Bolts
- Shrouds

WARNING!

Prior To Installation Clean Tank Interior Thoroughly. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!
IMS Recommends Installation Be Performed By a Licensed Mechanic. Improper Installation May Result In Severe Bodily Injury Or Death.
Read All Instructions Prior To Installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove seat, fuel line at petcock, and shroud to radiator attachment bolts, remove shrouds, and tank bolt (center mount).

Remove petcock from OEM tank, your going to need petcock for installation on the **IMS** tank.

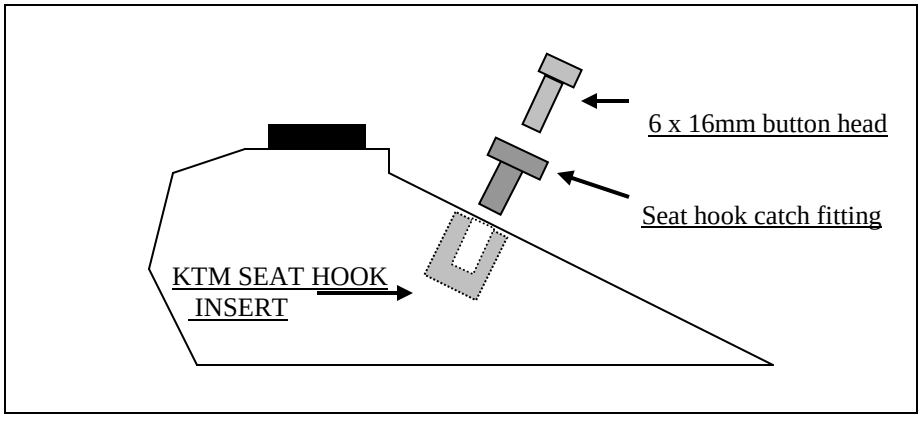
TANK INSTALLATION

Mount seat hook fitting on topside of tank. Install OEM petcock using the **IMS** 6x12 flange bolts.

Fit tank on the vehicle, install center-mounting bolt. Attach the shrouds to the bike with the **IMS** 6 x 16mm bolts supplied, along with the "extended" brackets. Attach these brackets to the radiator first. (Attach shrouds to the bike then attach to the IMS tank).

Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank that may eventually puncture the tank. Check that you have sufficient clearance from any heat source that could melt the fuel tank.

Attach the seat, reconnect fuel line. Turn the petcock to the closed position. Fill you new **IMS** fuel tank, check for any leaks & enjoy your longer ride!



"FOR COMPETITION USE ONLY"
"Legal in California ONLY for racing vehicles