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Orders: (800) 237-9906
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HONDA: CRF150R (2007-2013) TANK ID : CR-23 IMS PART # : 112241 / 212241

PARTS LIST

(1) Fuel Tank
*(1) Gas Cap & Seal
***(Excluded on D/B Series)**

STOCK ITEMS TO USE

- Petcock & Fuel Line
- Rubber Grommets & Sleeves From The OEM tank mounts
- Gas Cap Vent Hose

WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.

TANK REMOVAL

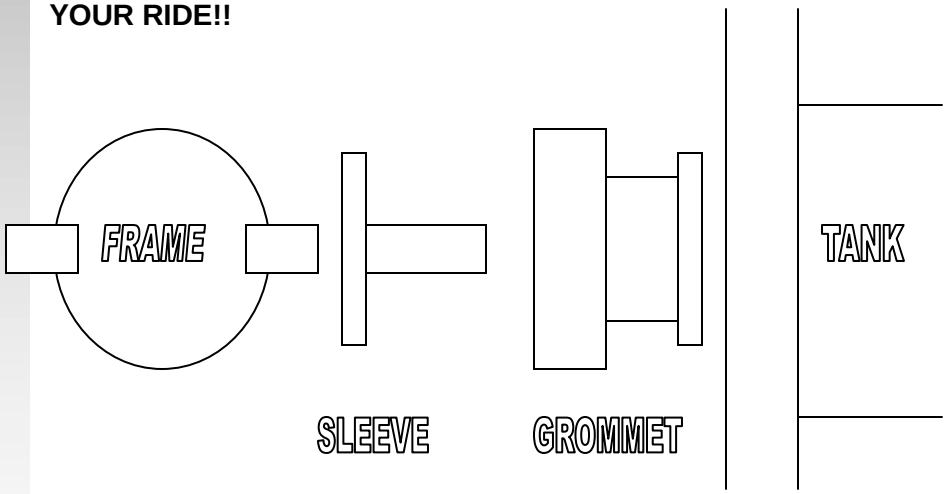
Drain the fuel from your stock tank into approved gasoline container. Remove the seat, shrouds, rubber tank strap and the fuel line from the carb. Unbolt and remove tank from the frame. Remove the two rubber grommets and sleeves from the plastic mounting brackets on the tank. Remove the petcock and remaining hardware.

TANK INSTALLATION

Mount your stock petcock, seat button / rubber strap stay to the IMS tank. Next install the two rubber grommets into the two molded loops on the tank then insert the two metal sleeves just as they were on the stock brackets.

Place the **IMS** tank on the frame and bolt it on just like stock. Connect the fuel line to the carb (note you may need to shorten the fuel line to prevent kinking). Install the shrouds, tank strap, seat and place your vent line on the **IMS** gas cap.

Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank that may eventually puncture the tank and that the fuel line is not kinked or touching anything that could get hot. Turn the petcock to the closed position. Fill the fuel tank & **CHECK FOR ANY LEAKS AND ENJOY YOUR RIDE!!**



"FOR COMPETITION USE ONLY"
"Legal in California ONLY for racing vehicles which may never be used upon a highway."

DISCLAIMER: **Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity**